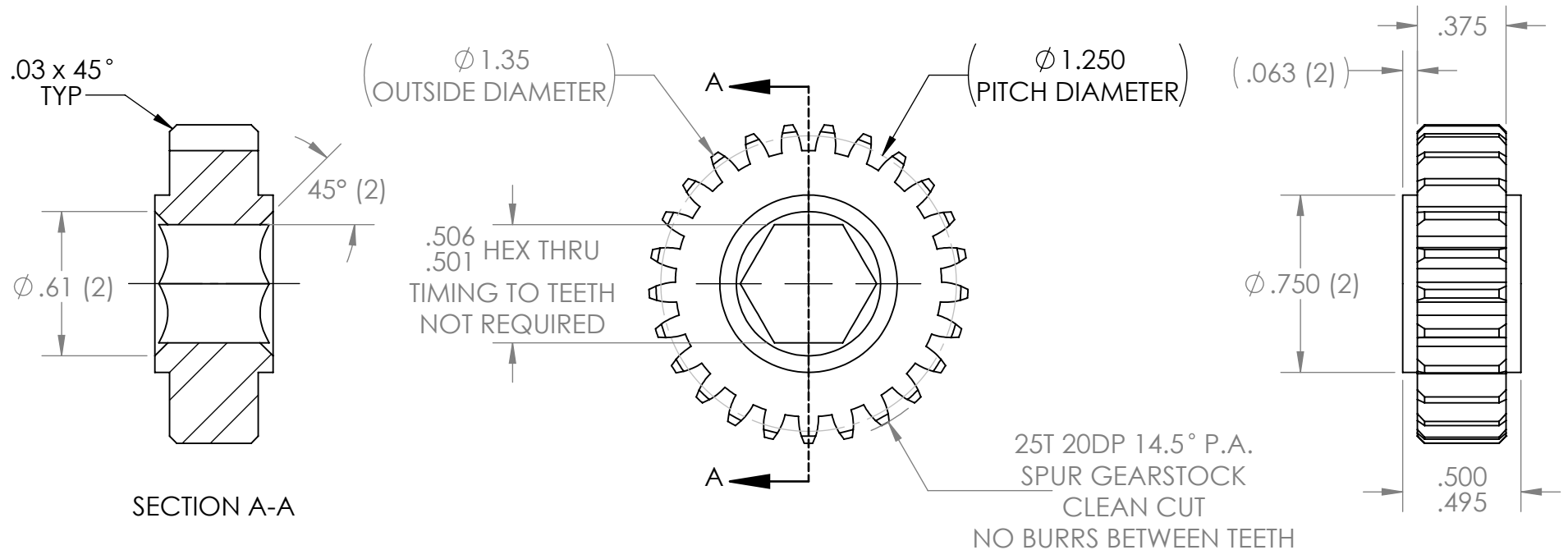
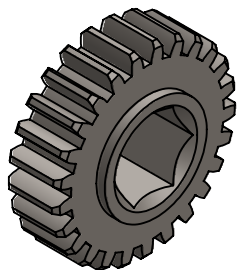


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/29/16	N. LAWRENCE
2	UPDATED TO MEET AMDS-1	8/14/2018	A.BIRKEN
3	ADDED CHAMFERS, UPDATED BOSS SIZE	7/23/2021	N. MASSOUDA
4	ADDITIONAL SIDE VIEW ADDED	6/30/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:						
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.						
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE: 25T 20DP 14.5PA 500IN HEX BORE GEAR				
FRACTIONAL	±1/16							
ANGULAR: MACH	±1°							
ANGULAR: BEND	±5°							
ONE PLACE DECIMAL	±0.1							
TWO PLACE DECIMAL	±0.01							
THREE PLACE DECIMAL	±0.005							
FOUR PLACE DECIMAL	±0.0005							
MATERIAL	4140 STEEL		NAME	DATE	SIZE	DWG. NO.	REV	
FINISH	DEBURRED ZINC PLATED	CHECKED	NM	6/30/22	A	am-3535	4	
		ENG APPR.						
		MFG APPR.						
DO NOT SCALE DRAWING		Q.A.			SCALE: 1.5:1		WEIGHT:	SHEET 1 OF 1